



INSTITUTE FOR PLASMA RESEARCH																				
REVISION COLUMN					ASS'Y GROUP:															
DRG.NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	ALL DIMENSIONS ARE IN "mm" UNLESS OTHERWISE STATED									
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS																				
LENGTH IN mm OF SHORTER SIDE OF ANGLES																				
UPTO 10		10-50		50-120		OVER 120-400		LENGTH OR DIA		UPTO 6		6-30		30-120		120-315				
±1'		±0°-30'		±0°-20'		±0°-10'		±0.1		±0.2		±0.3		±0.5						
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